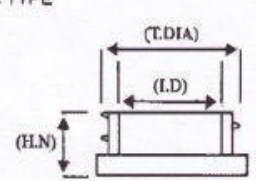
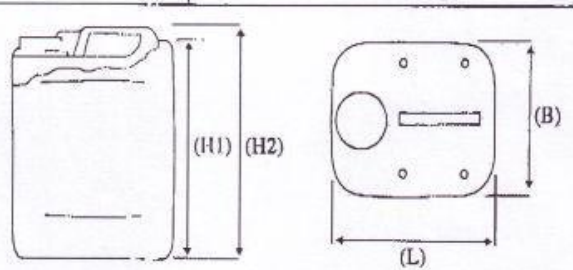


25 LITRE JERRICAN Technical Diagram

PRODUCT SPECIFICATION
JERRICAN / PLASTICS / NON REMOVABLE HEAD

25LT STACKABLE 196186

<p>PRODUCT UN Mark : 3H1/Y1.9/200/** GB3634</p> <p>Nominal Capacity (litres): 25.0 Brimful Capacity : 26.5</p> <p>Nominal Tare Weight (g) : 1100 +/- 30</p> <p>Minimum Internal Test Pressure (kpa) : 200</p> <p>Minimum Material Thickness (mm) : Slidewall 1.6 Base 1.6 Top 1.6 Corner 1.5</p> <p>Body Material : High Molecular Weight HD Polyethylene</p> <p>Handle : Integral or Pinched on Top Method of Fabrication : Extrusion Blow Moulded</p>	<p>NECK TYPE</p>  <p>Dimensions : nominal (mm) Height (HN) Ext. Dia (T-DIA) Int Dia (ID) 27 59.5 49</p> <p>Neck Thread Formation : External, with tamper evident ratchet</p> <p>Number of Starts : 1 Pitch of Thread (mm) : 6</p>
<p>BODY DIMENSIONS Nominal (mm)</p> <p>Total Height (H2) : 470 Stacking Height (H1) : 461</p> <p>Body Section (L) : 294 Body Section (B) : 245</p>	
<p>CLOSURE Closure Type : DIN 61 Screw cap (Vent or Non-Vent) Closing Torque : 20Nm Closure Overseal : N/A</p>	<p>Material : HDPE Closure Seal Type : EPE Foam washer</p>
<p>ADDITIONAL DETAILS Cap should be closed at ambient temperature to a torque of 20Nm All dimensions/weights are approximate and may vary</p>	
<p>NOTE This document was released by a secured data file and is valid without signature. It is the customers responsibility to check chemical and physical compatibility between the drum / container and product filled, also the influence of product filled, filling conditions, storage and transportation on the closing torque of the closure and or accessories.</p>	
<p>QD 1010</p>	<p>PP No: P - 0029 Issue No : B Date : 13.09.06</p>
<p>Approved by: QA Dept.</p>	